## Effect of the Synthesis Method on the Selective Catalytic Oxidation of Ethylene Glycol over Co-based Spinels

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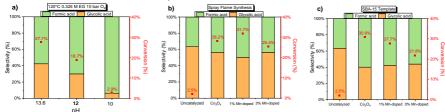
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Cobalt-based spinel oxides have been studied in several reactions such as CO or alcohol oxidation because of their high poisoning resistance, thermal stability and low  $costs^1$ . The synthesis method of  $Co_3O_4$  can produce changes in the morphology, but also in the electronic configuration and valence states of the cobalt ions<sup>2</sup>. Co-based spinels were synthesized by spray flame synthesis and hard templating with SBA-15 and doped with Mn for the selective oxidation of ethylene glycol to glycolic acid in basic conditions. The OH<sup>-</sup> concentration is essential for the activity as observed in Fig. 1a presumably due to the proton abstraction from the hydroxyl group and the generation of the active CoOOH layer<sup>3,4</sup>. A volcano-shaped plot has the 1% Mn-doped sample as the most active catalyst for the spray flame synthesis method (Fig. 1b). On the contrary, Fig. 1c shows a clear detrimental effect for increasing amounts of Mn in the spinel structure. No significant changes were observed by applying Raman spectroscopy, XPS or XRD. Therefore, further studies using TEM-EELS<sup>5</sup> and solid-state EPR<sup>6</sup> are needed to demonstrate the differences produced in the electronic structures of  $Co_3O_4$  due to the synthesis methods as well as due the effect of Mn as a dopant.



**Figure 1.** a) pH dependence of the  $Co_{2.97}Mn_{0.03}O_4$  performance synthesized by SBA-15 templating. Effect of Mn doping on the catalytic activity of the Co-based spinels at 120°C, 0.65 M KOH, 0.325 M EG and 10 bar  $O_2$  on the b) spray-flame synthesized sample c) on the sample obtained by templating with SBA-15.

## References

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